

## Opacity of Ink is Poor

### Probably Cause

### Possible Solution

#### Pad

Porous and rough

Replace pad

Too flat and soft causing insufficient ink release

Use a different shape

#### Cliché

Etching depth is too low

Etch a deeper cliché

Wrong type of cliché

Use the suitable cliché

Wrong type of screen

Test a new cliché with a different screen

#### Ink

Ink too thin

Thicken ink

Ink not transferring completely

Use print pause or air blower to partially dry ink for proper release

#### Material

Image not brilliant enough due to darkness of parts

Use double hit to lay down additional layer