

# INKS AND MATERIALS TABLE

Ink (1 or 2 components)	PLT4 2	PLT4G 2	PLT6 1 & 2	PLT9 1 & 2	PLT12 1	PLT15 1 & 2	PLT20 1 & 2	PLT272 1	PLTF 1
ABS	●			●	●	●		●	●
Butyrate	●								
Cellulose Acetate	●		●						
Ceramic	●	●							
Duroplast & Thermoset Plastics	■	■							
Glass	●	●							
Rubber-Silicone Rubber			●						
Powder/Coated Surfaces	●			●	●	●			●
Leather			●		●	●			●
Imitation Leather			●	●	●	●			●
Wood			●	●	●	●			●
Ferrous and nonferrous Metals	●	●							
Paper				●	●	●			●
PET								●	
Polyacetate	●	◆		●					
Polyamide	●			●		●			
Polyethylene* Polypropylene	◆	◆		◆	◆	◆	◆	◆	◆
Polycarbonate	●			●	●	●		●	
Polyester	●			●					
Polymethyl Methacrylate	●	●		●	●	●			
Polystyrene				●	●	●		●	●
Polyurethane		●	●	●					
PVC Rigid				●	●	●	●	●	●
PVC Plasticized / Soft			●		●	●	●	●	●
SAN	●			●	●	●		●	●
Textiles			●	●	●	●			●
Vinyl			●					●	●
Nylon	●								

## Legend

- Usable for ...
- ◆ Flaming/Plasma/Corona Pre-Treatment
- Post heat treatment

## Notes:

\* Polyethylene materials must always be pre-treated with a flaming/ plasma or corona device. A chemical pre-wipe PW3 is available.

## Important:

\*\* Please test all inks/substrate combinations as changes in substrate additives and surface contaminants can affect adhesion results.



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